

Totally Integrated Automation Portal

Project1A / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

Information

Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:

%FC9000

"MHJ-PLC-Lab-Function-S71200"

EN

ENO

Network 2:

%I16.0

"Start Button"

%I16.1

"Stop Button"

%M151.7

"Master Alarm"

%M100.0

"Operate"

%M100.0

"Operate"

%Q18.3

"Stack Light YELLOW"

%Q18.6

"Stack Light GREEN 1"

%Q18.3

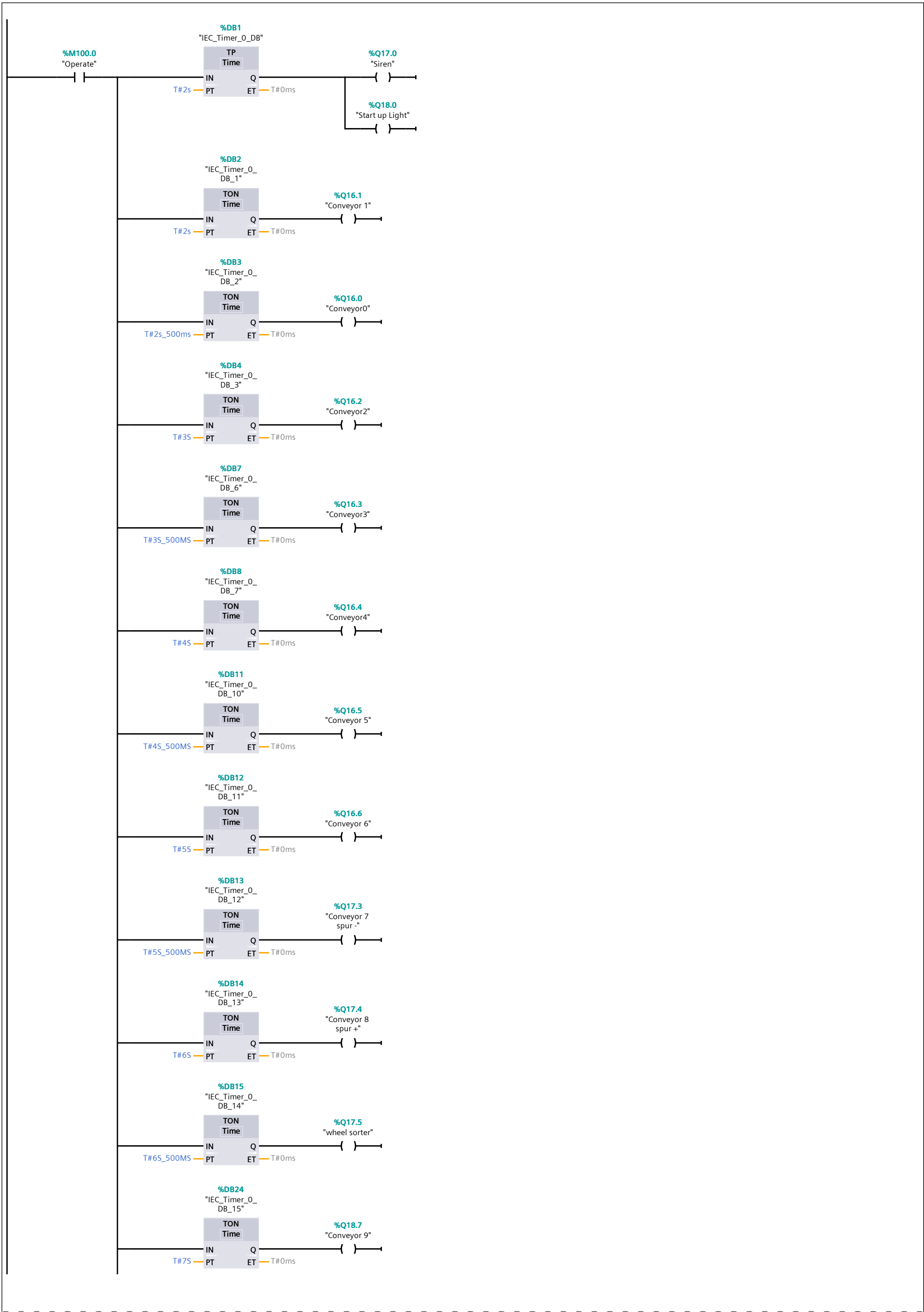
"Stack Light YELLOW"

%Q18.5

"Stack Light GREEN"

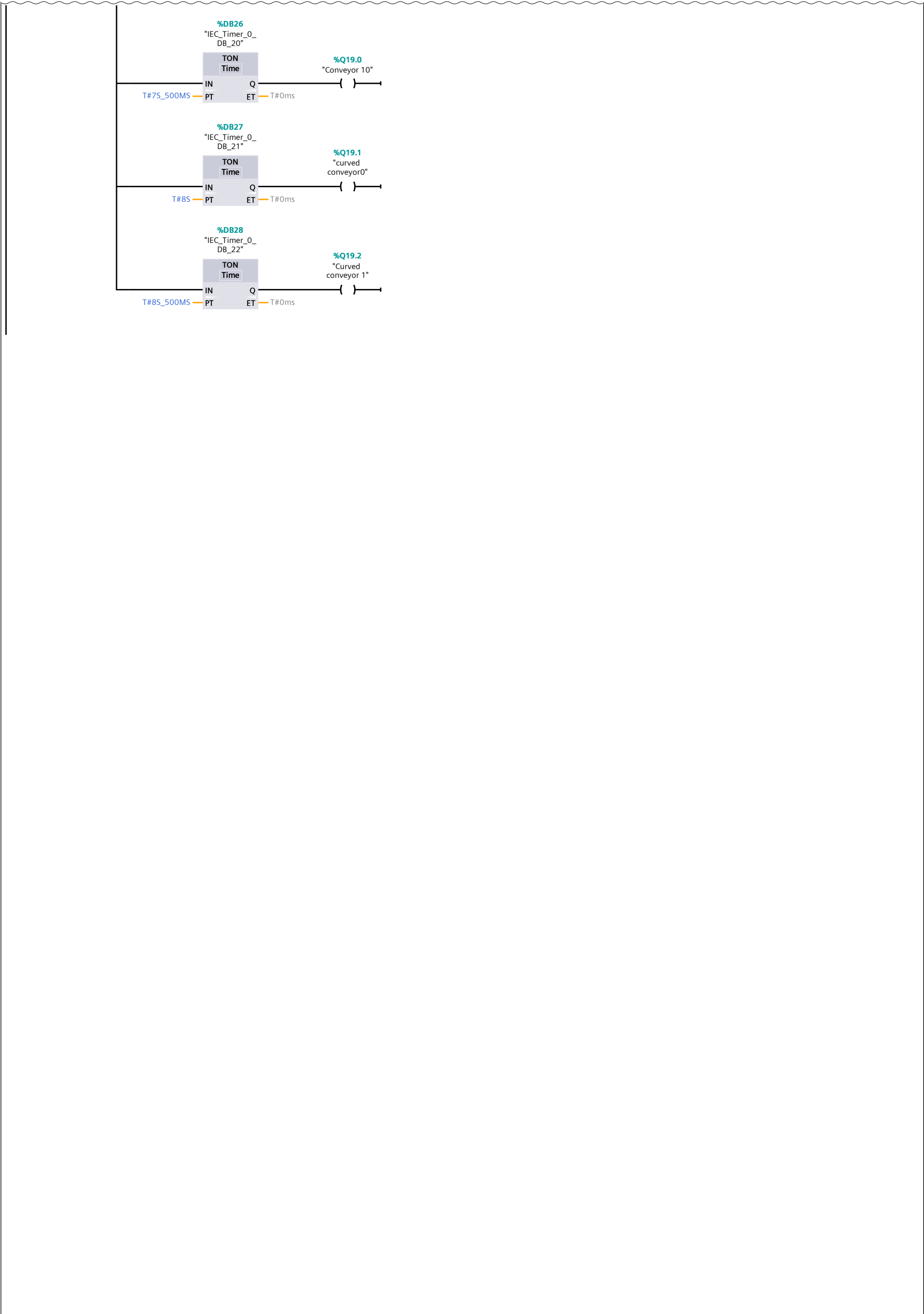
Network 3:

Network 3: (1.1 / 2.1)

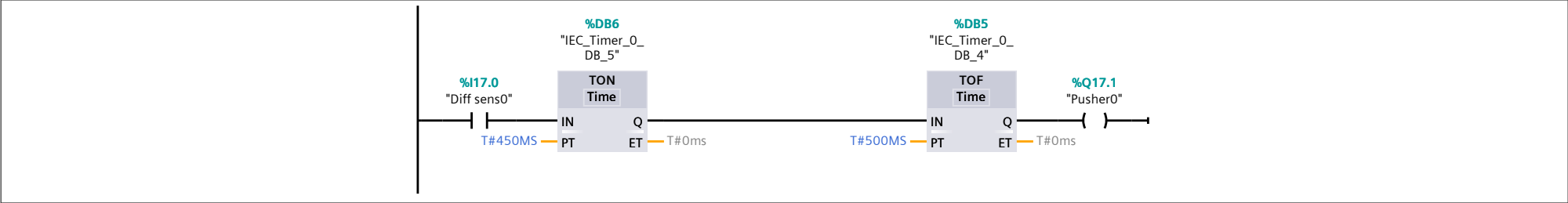


Network 3: (2.1 / 2.1)

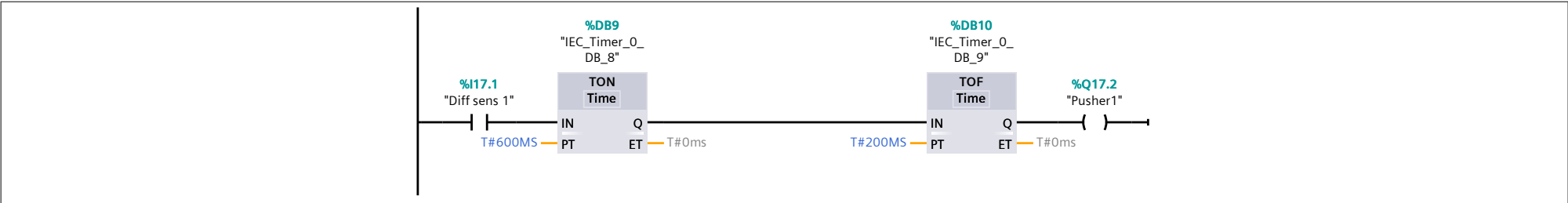
1.1 (Page1 - 2)



Network 4:



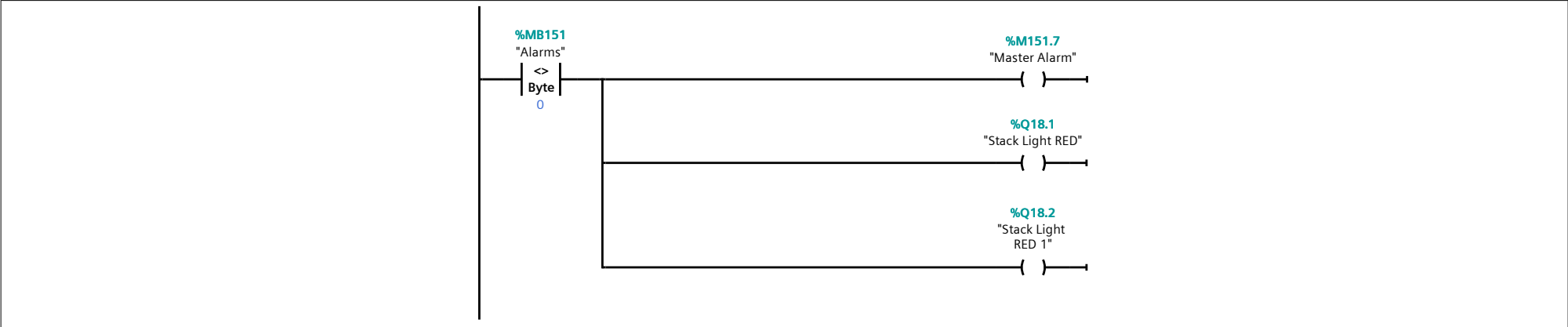
Network 5:



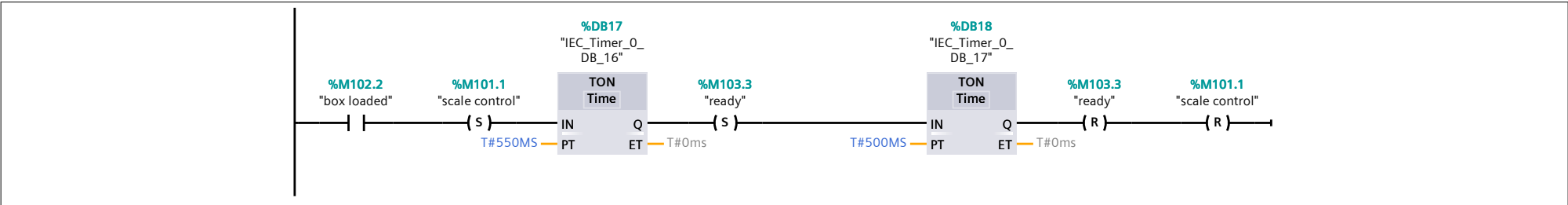
Network 6:



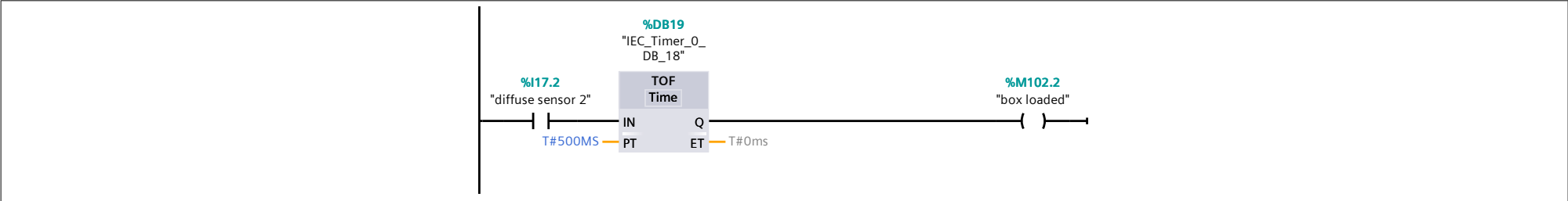
Network 7: Alarms



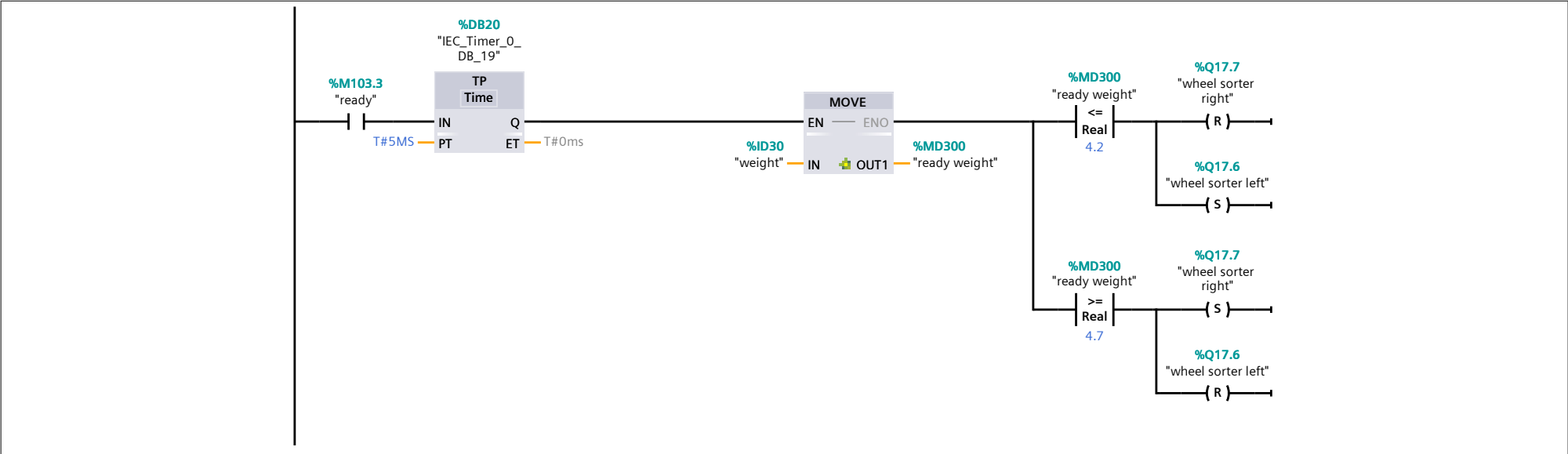
Network 8:



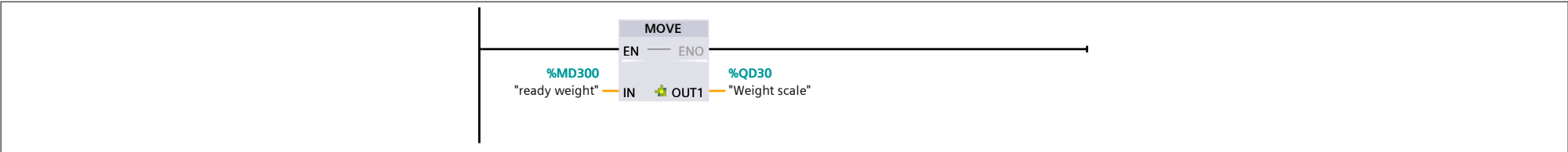
Network 9:



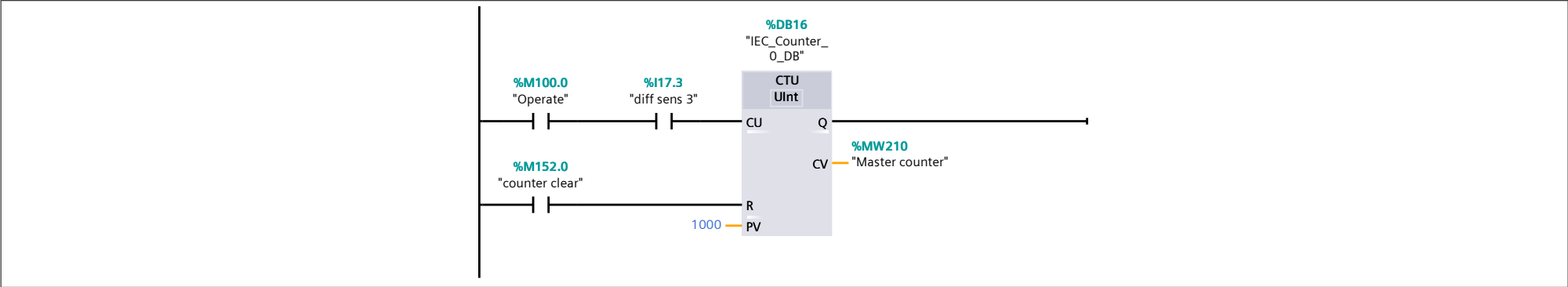
Network 10:



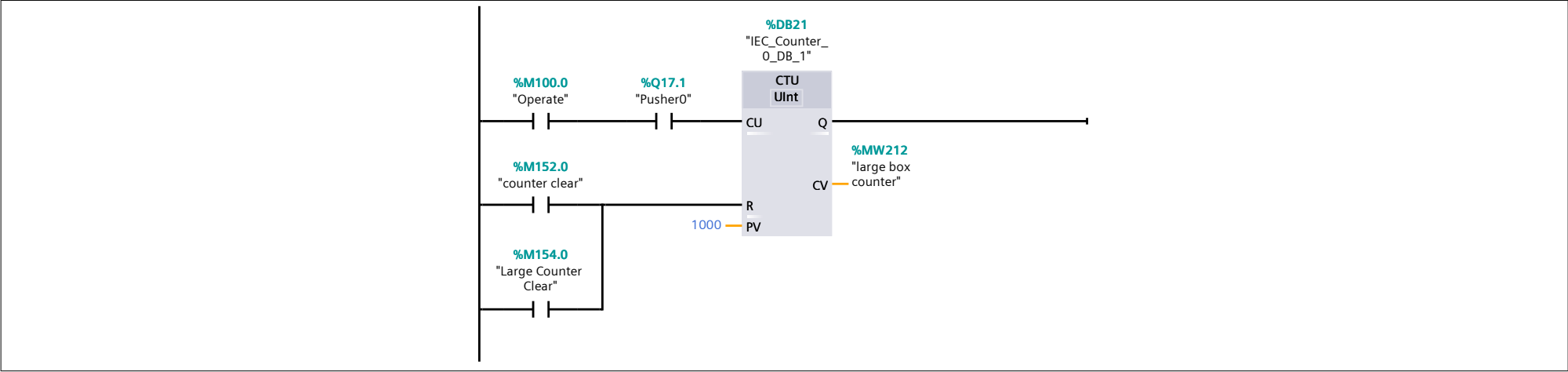
Network 11:



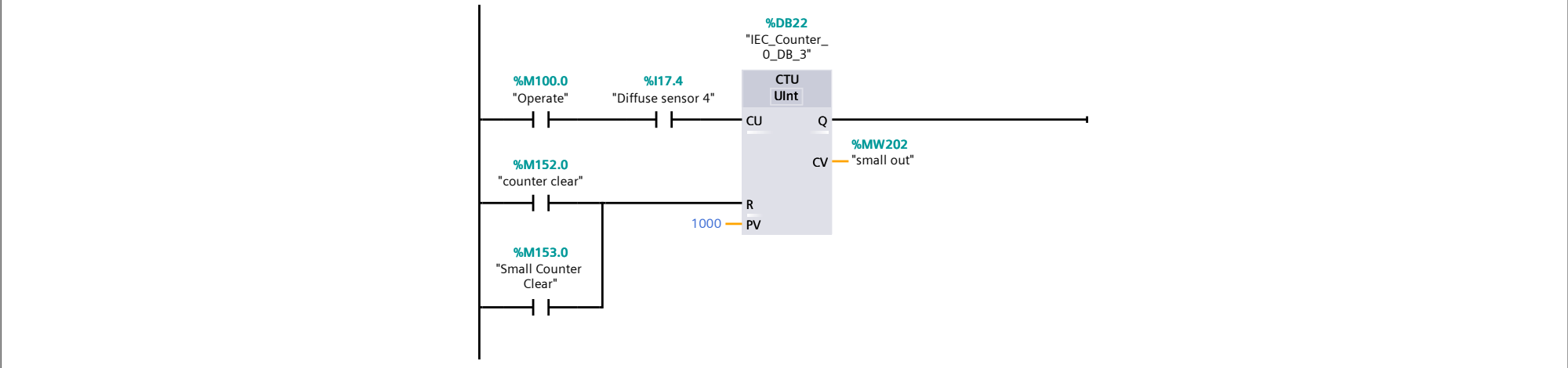
Network 12:



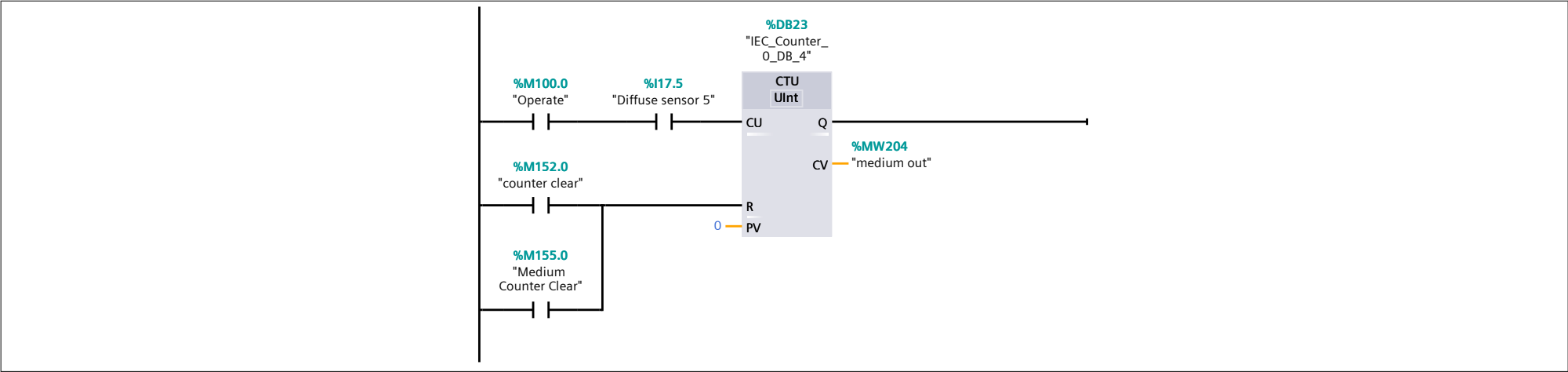
Network 13:



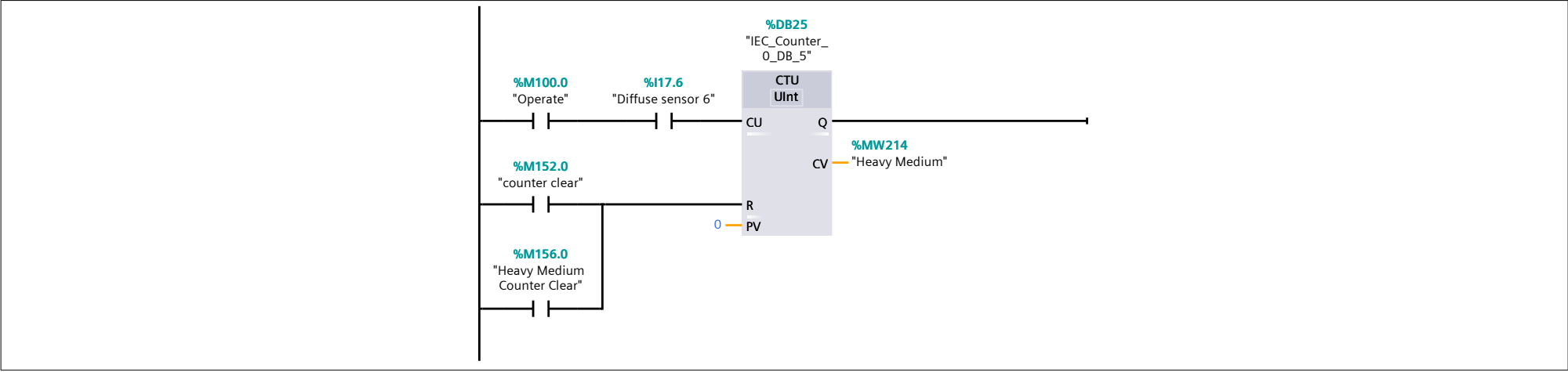
Network 14:



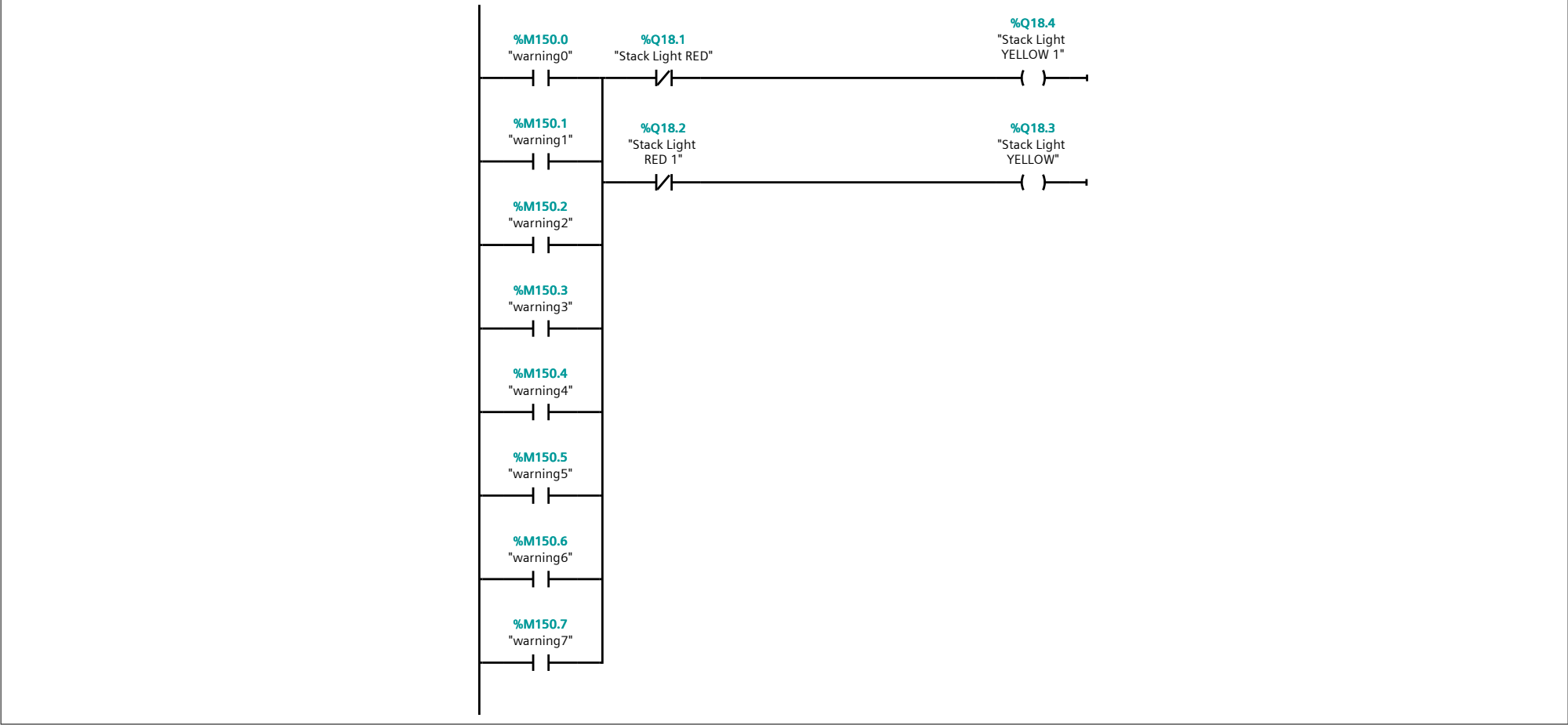
Network 15:



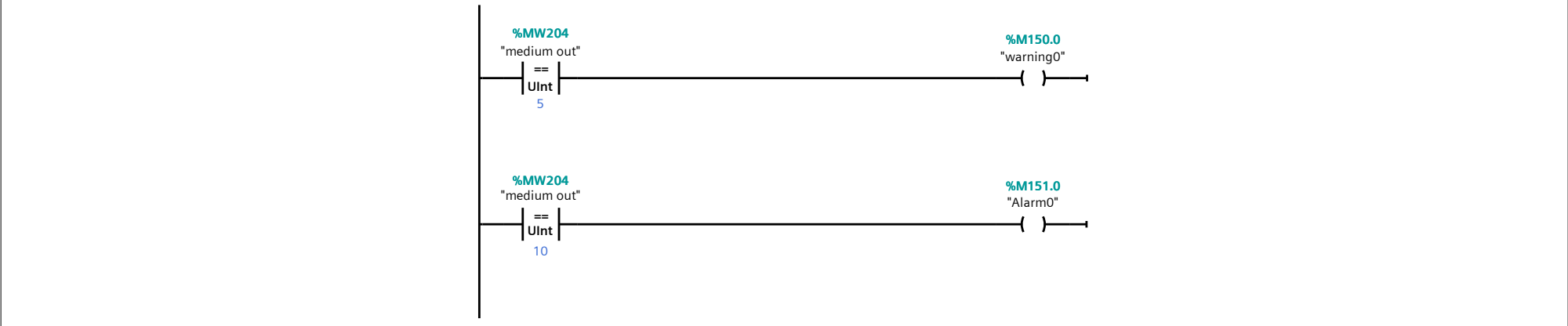
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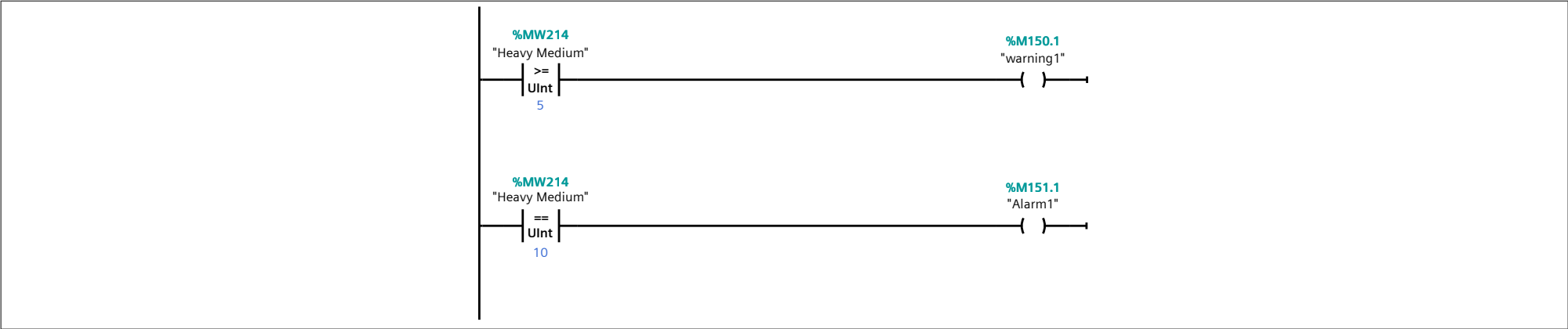
Network 17:



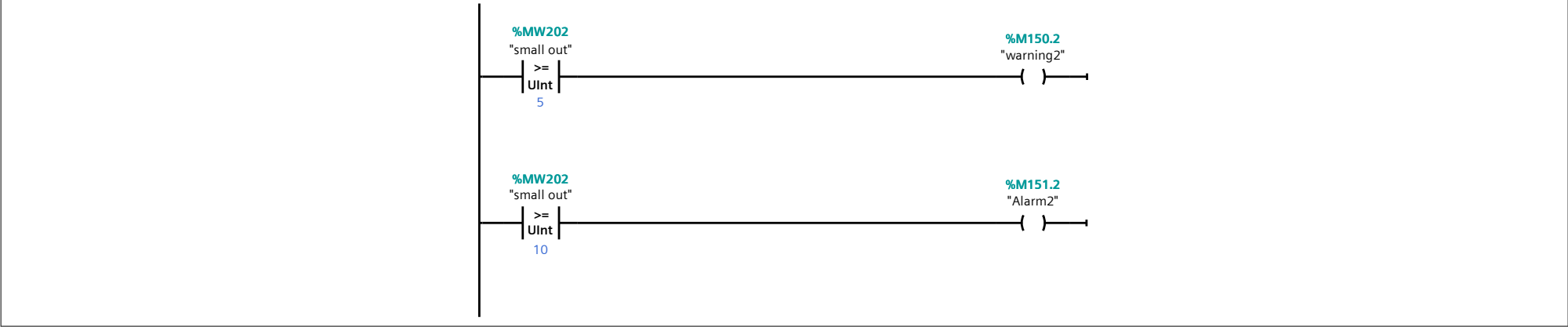
Network 18:



Network 19:



Network 20:



Network 21:

